CONGRATULATIONS!

You have just received one of our **Best Choice** products. Follow our simple directions and you'll be saving your back in no-time. Need help? Call 1-800-TOOLBOX (800-866-5269)

TRUCKSLIDE **INSTALLATION GUIDE** SOME ASSEMBLY REQUIRED.

HIGHWAY PRODUCTS



Step 1

Using a 2-Person Lift, remove the track system from the TruckSlide tray. Place the track system into your truck bed.





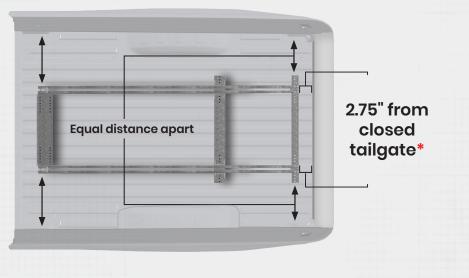
Step 2

Center the track system in your truck bed

- The front frame should be 2.75" from the closed tailgate*
- Ensure the track system is centered to your truck bed

*Highlighted face represents measure point





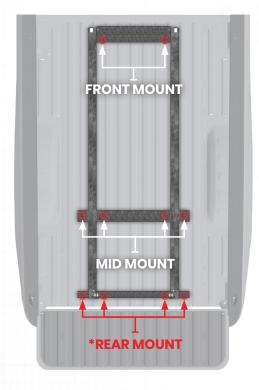
Using a felt pen, mark your mounting positions.

See diagram below for placement and amount of hole locations needed. This varies depending on your model.

PICK YOUR MODEL



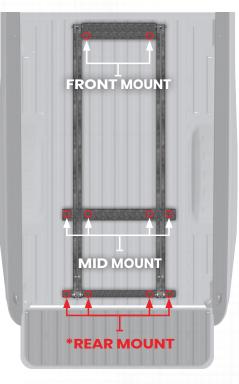
Mark 2 places on the front mount.



*Mark <mark>4 places</mark> on the mid mount.

<u>XT2000</u>

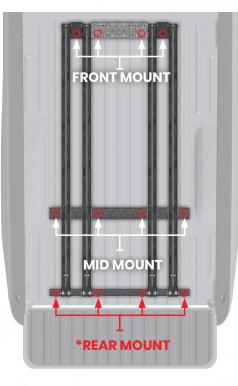
Mark 2 places on the front mount.



*Mark <mark>4 places</mark> on the mid mount.



Mark <mark>4 places</mark> on the front mount.



*Mark 4 places on the mid mount.

*Short beds may not have a mid mount. In this case mark 4 hole locations on **REAR MOUNT.** Be sure to mark positions flush with the high side of the corrugated deck. Shift track system forward to have access to the marked spots.

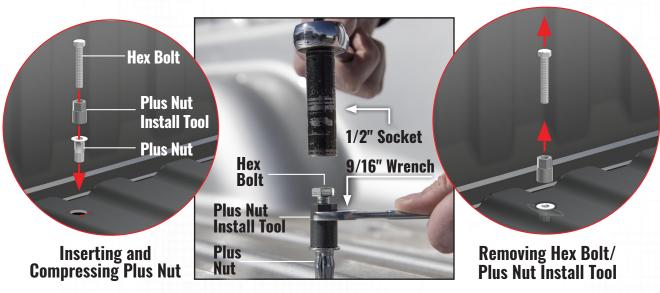
IMPORTANT

Inspect the hole locations to avoid any obstructions

- Look under the truck's bed and examine/inspect where you will be drilling holes.
- Avoid any obstructions such as fuel tanks, lines and wiring when drilling into your truck bed.

Step 5 Drill holes and insert Plus Nuts

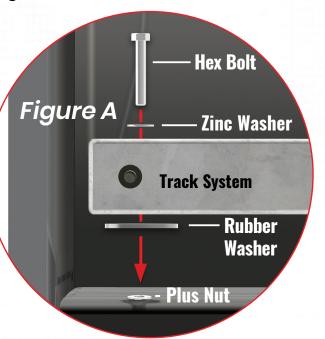
- Use 1/4" drill bit to make pilot holes.
- Then drill 1/2" holes in the pilot holes.
- Insert Plus Nut into 1/2" holes.
- Hold the Plus Nut Install Tool in place with a 9/16" wrench.
- Using the socket wrench, tighten hex bolt to compress the Plus Nut into the bed.
- Once Plus Nut is fully compressed, unscrew the hex bolt.
- NO NEED TO OVER TIGHTEN



Step 6

After all the Plus Nuts are installed, move the track system back into place. Slide rubber washers under tracks before installing hex bolts.





- Insert the hex bolt with washer. See Figure A - right.
- Bolt down the track to the truck bed.
- Ensure all hex bolts are fully tightened to the truck bed.
- NO NEED TO OVER TIGHTEN.



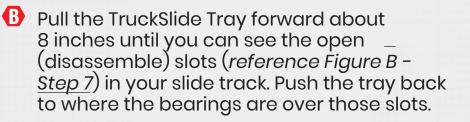
Step 7 Place the tray on top of the track system.

While holding the steel pull handle in an unlocked position, push the tray forward until it drops into the install slots.



Follow the steps A–C listed below to remove the TruckSlide tray from the rail track system.





While keeping the handle pulled back and bearings exposed through the tray's disassemble slots, lift up and remove the TruckSlide tray from the track system.



Note: This is a two person operation. One to pull release handle and one to lift front of tray.



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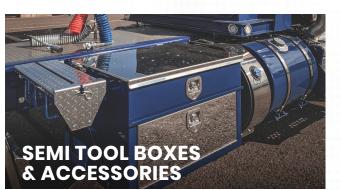
















REV 570-00013-AF TRUCK SLIDE